



Full One-Year Warranty

Our automatic cutters are warranted to be free of defects in material or workmanship for one full year from the date of purchase (not including the cutting blade or rubber feed rollers). During this warranty period, the unit will be repaired or replaced at our option.

Please see our website for detailed information and instructions if your automatic cutter needs service.

AutomaticWireCutter.com/automatic-cutter-warranty-and-service

CUTTER INDUSTRIES

Automatic Cutter II & III User Guide



Automatic Cutter II

Wire 12 to 40 AWG

Tubing to 3/8" OD (Heat Shrink to 1/4" OD)

Automatic Cutter III

Wire 10 to 18 AWG

Tubing to 1/2" OD (Heat Shrink to 5/16" OD)

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AutomaticWireCutter.com



User Guide for the Automatic Cutter II & III

This user guide will help you understand how to operate our automatic cutting machines.

Operating Instructions

- When plugged in to 120V Power, unit is always ON.
- The default Length Mode is English (inches).
- The default Decimal Point is the "00.0" position.
- If left plugged in to 120V Power, the unit goes into Sleep Mode (LED goes out) after thirty (30) minutes of inactivity. To awaken, depress any key. Memory is retained.

Load (Thread) Material

- For material over 0.2 Diameter, pull out the Inlet Feed-Guide.
- Press down tension arm (on left side at rear).
- Insert material into inlet (just forward of tension arm).
- Always push material in until it is visible at the exit.

Program a Batch-Run

- Set Length Mode (English/Metric)
- To change to Metric (cm) depress the English/Metric switch through the small hole in the lower left of the face-plate using a pencil, paper-clip, etc.
- In English Mode, length advances in 0.2 increments.
- In Metric Mode a RED LIGHT appears and length advances in 0.5cm increments
- Reset the Decimal Point as needed.
- Shift Decimal to "000." – Hold **length** & depress **run**
- Shift Decimal to "00.0" – Hold **length** & depress **run**

Set the Batch Length

- Hold **length** & depress **left, center & right** keys.
- Each key depress advances Length from 0 through 9.

Set the Batch Quantity

- Depress **left, center & right** keys.
- Each key depress advances Quantity display from 0 through 9.

Start a Batch Run

- Depress **run**
- Display shows the remaining Quantity to do.

Manually Pause a Batch-Run

- Depress **run**.
- Batch-Run Pauses & display DOES NOT blink.

Resume a Batch-Run

- Depress **run** to resume Batch-Run. Memory is retained.

Automatic Pause During a Batch-Run (Feed Interruption)

- Self-sensed Pause & display blinks slowly.
- Resolve the cause of the feed interruption.
- Depress **run** to clear the Pause blink.
- Depress **run** to resume the Batch-Run.

End of Batch-Run

- Operation stops automatically.
- LED reads "000" & display blinks QUICKLY.

Repeat Batch-Run (After End of Batch-Run)

- Depress **run** to clear blink & reset.
- Depress **run** to start a repeat of the same Batch-Run.

Run a New Batch (After End of Batch-Run)

- Depress **run** to clear blink & reset.
- Change Length as needed.
- Change Quantity as needed.
- Depress **run** to start new Batch-Run.